



### **KOI8049**

# **Product Features:**

- 5.7-oz, 50/25/25 polyester/cotton/rayon
- Combed and ring spun cotton
- Soft 30 single triblend jersey

Adult sizes: XS-4XL

### **Icons/Fabric Features:**











100

Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

### WHITE FLECK TRIBLEND







### CHARCOAL TRIBLEND

bottom left hem

## KOI8049 - KOI® Triblend Muscle Tank

GARMENT MEASUREMENTS										
Size	xs	S	М	L	XL	2XL	3XL	4XL		
Chest - Half Measure	18"	19 1/2"	21"	22 1/2"	24"	25 1/2"	27 1/2"	29 1/2"		
Chest - Full Measure	36"	39"	42"	45"	48"	51"	55"	59"		
Body Length from HPS	27"	28"	29"	30"	31"	32"	32 1/2"	33"		

Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurement instructions.

ADULT General Sizing Guide										
Size	xs	S	М	L	XL	2XL	3XL	4XL		
Chest	30"-32"	34"-36"	38"-40"	42"-44"	46"-48"	50"-52"	54"-55"	56"-57"		
Waist	26"-29"	29"-32"	32"-35"	35"-38"	38"-41"	41"-44"	44"-47"	47"-50"		



#### PRINTING INSTRUCTIONS FOR TRIBLEND FABRICS

Due to the nature of Triblend fabric (polyester + cotton + rayon blend), special care must be taken throughout the decoration process. Here are some tips to effectively decorate our Triblend products.

**Garment temperature must not exceed 320°F or 160°C.** Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.

**Dryer temperature and belt speeds must be changed accordingly for Triblend fabric.** Recommended belt time for Triblends is 70 seconds from the beginning to end of the dryer, or around a speed of 19.

• If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.

**Screen Printing:** These garments require the use of poly inks that cure at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.

• Triblend fabrics may require a longer cooling time than 100% Cotton fabrics. Avoid overlap of garments and screenprint/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.

**Heat Transfers:** Poly mark heat transfers may need to be created with an anti-migration layer in the design. Inks used in printing paper design needs to be darker than the base fabric or colour may migrate with the fabric colour resulting in a bleeding effect.

- If you heat press these garments, you must adjust the time, temperature and pressure. Failure to do so may damage the fabric as stated above.
- A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on Triblend fabrics.